



# TILE INSTITUTE of AMERICA

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TIA's Client: 20201228 BS

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Tile: **Ocean Breeze Series**

OB-350 - WINDSTREAM 3X3	OB-750 - WINDSTRM AKRON	OB-350-2 - WINDSTREAM 3X3 DBN	OB-550 - WINDSTREAM 1X2
OB-350-1 - WINDSTREAM 3X3 S.	OB-751 - SEASCAPE AKRON	OB-350-3 - WINDSTRM 1X3 QTR RD	OB-551 - SEASCAPE 1X2
OB-351 - SEASCAPE 3X3	OB-150 - WINDSTREAM 1X1	OB-350-4 - WINDSTRM 1X1 QTR RD	OB-801 - OCEAN BRZ BLEND 1X2
OB-351-1 - SEASCAPE 3X3 S.	OB-151 - SEASCAPE 1X1	OB-351-2 - SEASCAPE 3X3 DBN	OB-802 - LAGOON BLEND 1X
OB-353 - SURFSIDE 3X3	OB-153 - SURFSIDE 1X1	OB-351-3 - SEASCAPE 1X3 QTR RD	OB-900 - OCEAN BRZ BLEND 1X1
OB-354 - BREAKERS 3X3	OB-154 - BREAKERS 1X1	OB-351-4 - SEASCAPE 1X1 QTR RD	

Conditions: New tiles were sent to TILE INSTITUTE of AMERICA in sealed manufacturer's boxes from client above and selected at random.

The tiles were bonded between concrete units and bonding mortar with latex-modified thin set mortar.

Specification: ASTM C 482

## Report of Test

### **ADHESION BOND SHEAR STRENGTH (\*ASTM C 482)**

Standard Test Method for Bond Strength of Ceramic Tile. This method provides the means for establishing whether or not this tile can be bonded with adequate strength to Portland cement, which may appear in tile specifications. Tile bond adhesion strength is the force in pounds-force (or Newton's), as read from the pressure gauge, necessary to cause the tile's bond to shear. The load was applied at the rate of 1000 lbf/min. The tile samples were placed on a test fixture as per specifications after curing for 28 days. \*Modified by using a Latex-modified thin set mortar bond coat complying with ANSI A108.4 as identified versus pure cement.

**Requirements:** ANSI A 137.1 (General) Bond Strength. When tested as described in ASTM C 482, the average bond strength shall be 50 pounds per square inch or greater. The UBC requires a shearing stress of 50 psi. The DSA/SS & OSHPD 1 requires 50 psi and bond strength of 100 psi. The tile types and categories listed above yielded test values greater than Industry's requirements.

Test Results: **Passed**

Sincerely,

A handwritten signature in black ink that reads "Gerald M. Halweg". The signature is written in a cursive style with a large, sweeping initial "G".

Gerald M. Halweg, CTC, CSI, TTA. Date: July 1, 2021  
President/CEO of TILE INSTITUTE of AMERICA